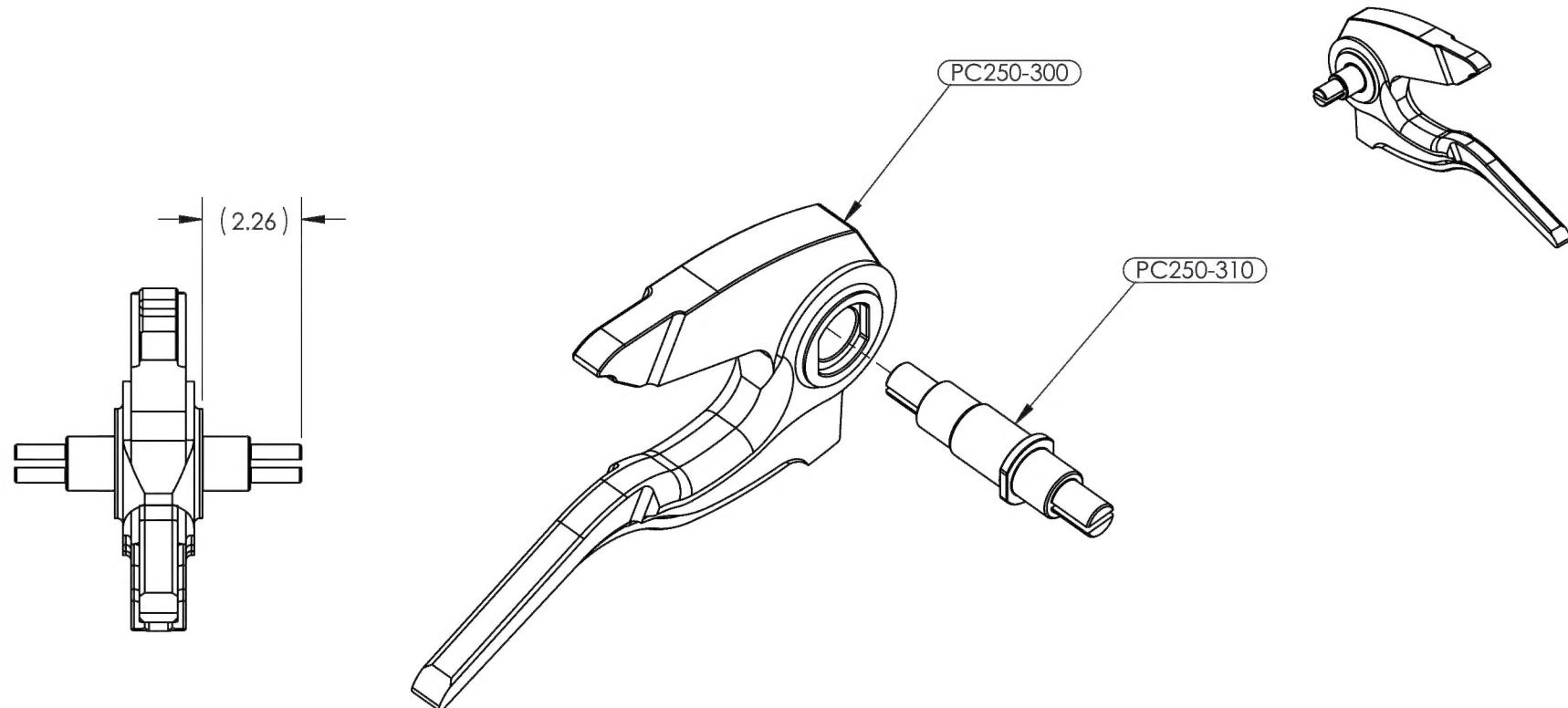


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REVISIONS						
REV	ECR	DESCRIPTION			DATE	INITIAL
		AS DRAWN BY APICAL.			6/12/2013	CFS
1	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART, CORRECTED TITLE & DWG NO ON ALL SHEETS. <b>PC250-300</b> ADDED MACHINE ENGRAVE NOTE. <b>PC250-310</b> ADDED BAG & LABEL NOTE, CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.			8/14/2014	DPD RW



NOTE:

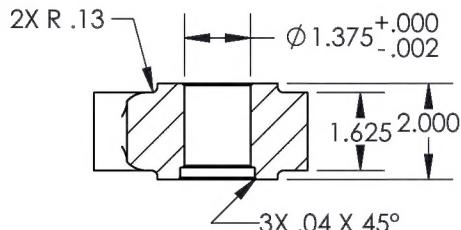
1. NICKEL PLATE .0009-.0011, BAKE AFTER PLATING.

<b>DART</b> AEROSPACE	
TITLE	
DWG NO.	
PC250-300A	
MAT'L	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH NICKEL PLATE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	SEE NOTE 1
USED ON MODEL	
SCALE	1:4
DATE	5/19/2004
SHEET 1 OF 3	

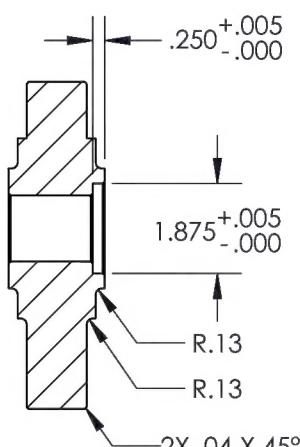
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-300	1	LOAD BEAM	4140	8 X 14-1/2	2
			PC250-310	1	TRUNNION	4140	Ø1-7/8 X 6-5/8	3

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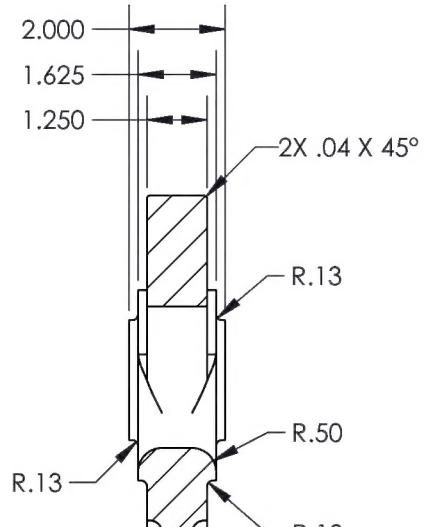
REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1	14-0128	PC250-300	ADDED MACHINE ENGRAVE NOTE.			8/14/2014	DPD	RW



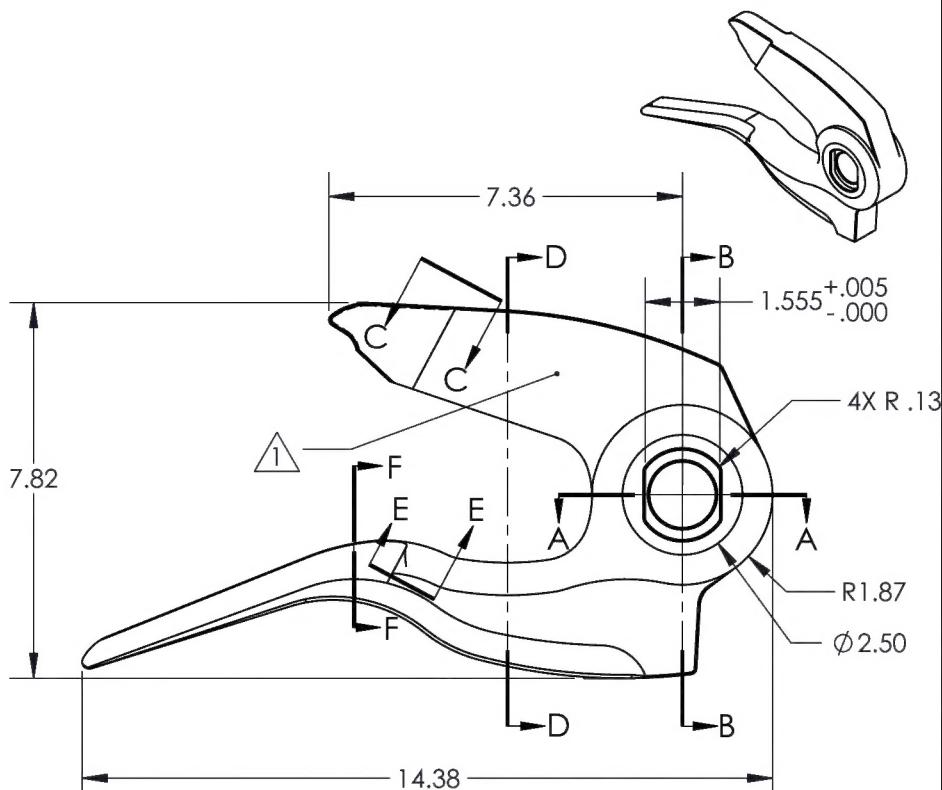
SECTION A-A



SECTION B-B



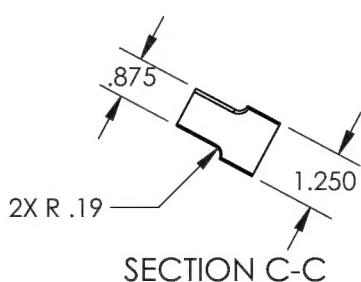
SECTION D-D



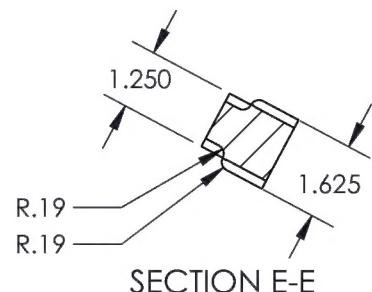
NOTE:

△ MACHINE ENGRAVE BATCH NUMBER.

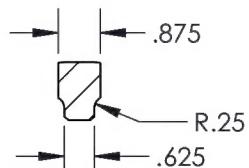
<b>DART</b> AEROSPACE	
TITLE	
LOAD BEAM ASSEMBLY	
DWG NO.	PC250-300A
MAT'L	4140
DRAWN BY:	APICAL
APPROVED	<i>D. Weil</i>
HEAT TREAT	HRC 53-56
FINISH	SEE SHEET 1, NOTE 1
SPEC	
USED ON MODEL	
SCALE	1:4
DATE	5/19/2004
SHEET 2 OF 3	



SECTION C-C



SECTION E-E



SECTION F-F

(PC250-300)

LOAD BEAM

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0128	PC250-310 ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW

